



## STATUTORY DECLARATION Registration of Fittings

I, Joel Feldman		, Vice President, Engineering	In this space, show facsimile of manufacturer's logo or trademark as it will appear on the fitting.
of	(name of applicant) Swagelok Company	(position title) (must be in a position of au	Swagelok
1	,	(name of manufacturer)	_
loca	ted at 29500 Solon Road, Sol	on, Ohio 44139 USA (see Attachment A)	
do e	olemnly declare that the fitting	(plant address) s listed hereunder, which are subject to the	Safety Codes Act
	eck one)	s isted heredider, which are subject to the	outery obdes not
$\boxtimes$	comply with the requirement	its of ASME B31.1 and ASME B31.3 (title of recognized North American Standard)	which specifies the dimensions,
	materials of construction of	oressure/temperature ratings and identifical	ion marking of the fittings, or
	12 m	risions of a recognized North American star	
_	to comply with		as supported by the attached
	Transpersor Machine Indian	code of construction or other applicable document)	
	data which identifies the dir	mensions, materials of construction, pressu	re/temperature ratings and the basis
	for such ratings, and the ma	arking of the fittings for identification.	
I fur	ther declare that the manufacti	ure of these fittings is controlled by a qualit	control program which has been
verif	fied by the following authority,	BSI as being	suitable for the manufacture of
		d. The fittings covered by this declaration,	for which I seek registration, are
Ca	stegory C Type Fittings	(brief description of fittings)	
In s	upport of this application, the fo	ollowing information, calculations and/or te	st data are attached:
ISC	O 9001:2015 Certificate, Attach	nment A, Attachment B, Catalog Informatio	n and other Support Documents
DEC	CLARED before me at 500	in the State  March 2020	of (province or state)
(pri	int) Brenda Hammer (a Commissioner of Oaths or I		
(sig	n) Bussoner of Oaths or I		signature of applicant)
For	ABSA Office Use Only:		
NO.	TES: Bellows-Sealed Valve	s - H and HK Series	2020-02047 ABSA
	the best of my knowledge and Indard B51, Clause 4.2, and is a	ACCEPTED: 0C22395.52	
Reg	gistration Number:	/62	See acceptance letter for nature of 150Additions.
Date	e Registered:	Expiry Date:	Date: 2020-05-10 By: We Shr Tish
The i		for the administration of the programs as required by the	Alberta Safety Codes Act and Regulations in the  This stamp and signature have been affixed electronic



9410 - 20 Ave N.W. Edmonton, Alberta, Canada T6N 0A4

Tel: (780) 437-9100 / Fax: (780) 437-7787

May 10, 2020

**Attention:** Tanya Francis

TECHNICAL STANDARDS & SAFETY AUTHORITY

345 CARLINGVIEW DRIVE TORONTO, ON M9W 6N9

The design submission, tracking number 2020-02047, originally received on April 09, 2020 was surveyed and accepted for registration as follows:

**CRN:** 0C22395.52 **Accepted on:** May 10, 2020

**Reg Type:** NEW DESIGN **Expiry Date:** May 06, 2030

**Drawing No.**: ATTACHMENT B: SCOPE OF REGISTRATION **Fitting type:** BELLOWS-SEALED VALVES - H & HK SERIES

Design registered in the name of: SWAGELOK COMPANY

#### The registration is conditional on your compliance with the following notes:

\*\* See Attachment A for a list of Swagelok Manufacturing Locations

As indicated on AB-41 Statutory Declaration form and submitted documentation, the code of construction are ASME B31.1 and ASME B31.3.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration as supported by the attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the identification marking of the fittings.
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration form.
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency until that date.
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3337 or fax (780) 437-7787 or e-mail Dick@absa.ca.

Sincerely,

DICK, ASHLING, P. Eng. DOP Cert. No. D00007936

2020-02047 Page 1 of 1



Canadian Registration Number Submittal #H-BELLOWS-2020 Category C: Swagelok H, HK Series Bellows Valves

# Attachment B: Scope of Registration for Swagelok H and HK Series Bellows Valves (Category C)

Date: February 5, 2020

Page 1 of 3

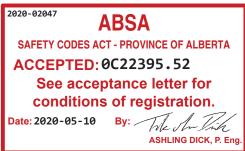
This document represents the scope of the Swagelok H and HK Series Bellows Valves covered by this submission for CRN approval. These H and HK Series Bellows Valves have been evaluated in accordance with ASME B31.1 and B31.3 for unlisted components.

#### **Summary Table**

	Main Pressure Bearing Component	Main Pressure Bearing Material	Port Connections and Sizes	Maximum Rated Pressure		Design Code
Product Series				At ambient temperature	At maximum temperature	of Construction
2H (1/8")	Body, Bonnet	316 SS (ASTM A479)	Swagelok tube fitting 1/8" Female NPT 1/8" Male NPT 1/8" Female VCR fitting 1/8" Tube socket weld 1/8", 1/4" Tube butt weld 1/8", 1/4"	1000 psig @ -80 to 100° F	1000 psig @ 600°F	ASME B31.1 & ASME B31.3 (Unlisted Components)
4H (1/4")	Body, Bonnet		Swagelok tube fitting 1/4" Female NPT 1/4" Male NPT 1/4" Integral male VCR fitting 1/4" Female VCR fitting 1/4" VCO gland 1/4" Tube socket weld 1/4", 3/8" Tube butt weld 1/4", 3/8"			
6H-MM (6mm)	Body, Bonnet		Swagelok tube fitting 6mm			
2HK*, 2HG* (1/8")	Body, Stem Adapter	C36000 (ASTM B16)	Swagelok tube fitting 1/8" Female NPT 1/8" Male NPT1/8"	1000 psig @ -20 to 100° F	500 psig @ 200°F 150 psi @ 400°F for HG	ASME B31.1 & ASME B31.3 (Unlisted Components)
4HK*, 4HG* (1/4")	Body, Stem Adapter		Swagelok tube fitting 1/4" Female NPT 1/4" Male NPT 1/4"			
6HK-MM*, 6HG-MM* (6mm)	Body, Stem Adapter	Bronze C51000 (ASTM B139)	6mm Swagelok tube fitting			

<sup>\*</sup> Includes Valves with 1 Series Air Actuators

Note: HG series valves are the HK series valve but with a copper stem tip and a copper gasket for body-to-bonnet seal.



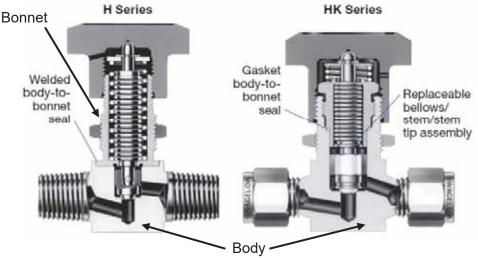
This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.



Canadian Registration Number Submittal #H-BELLOWS-2020
Category C: Swagelok H, HK Series Bellows Valves

#### **Product Illustration**

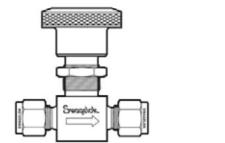
All H and HK Series Bellows Valves have the same features as shown below.



Date: February 5, 2020

Page 2 of 3

#### **Configurations**

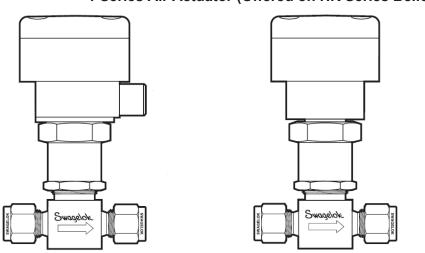






Hand Operated HK, HG Series

#### 1 Series Air Actuator (Offered on HK Series Bellows Valve Only)



HK with Normally Closed Air Op

HK with Normally Open Air Op



Canadian Registration Number Submittal #H-BELLOWS-2020
Category C: Swagelok H, HK Series Bellows Valves

#### **Product Options:**

Additional options that do not affect pressure and/or temperature ratings may be made available within the scope of this approval. Examples of these would include the following:

Date: February 5, 2020

Page 3 of 3

- H Series Cobalt-Based Stem Tip.
- Swagelok Special Cleaning and Packaging (SC-11).
- 1 Series air actuator on HK Series Bellows Valve.

#### **Quality System**

The Swagelok Company quality system complies with the requirements of ISO 9001:2015. Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

#### References

The product catalog does not represent the full scope of the registration but rather details some of the most common options.

• H and HK Series Bellows Valve Product Catalog MS-01-36, R13

### **Attachment A. Swagelok Manufacturing Locations**

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

Swagelok Company	Swagelok Company (Falon 1)	
29500 Solon Road	348 Bishop Road	
Solon, Ohio 44139	Highland Heights, Ohio 44143	
USA	USA	
Swagelok Company (Highland)	Swagelok Company (Falon 2)	
318 Bishop Road	358 Bishop Road	
Highland Heights, Ohio 44143	Highland Heights, Ohio 44143	
USA	USA	
Swagelok Company (OFC)	Swagelok Company (HPF)	
29495 F.A. Lennon Drive	6050 Cochran Road	
Solon, Ohio 44139	Solon, Ohio 44139	
USA	USA	
Swagelok Company (Atlantic)	Swagelok Company (Snow Metal)	
26651 Curtiss Wright Parkway	6060 Cochran Road	
Willoughby Hills, Ohio 44092	Solon, Ohio 44139	
USA	USA	
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139	
Swagelok Hose Services Company (SHSC)	Swagelok Company (Strongsville)	
29900 Solon Industrial Parkway	15400 Foltz Road	
Solon, Ohio 44139	Strongsville, Ohio 44119	
Swagelok (China) Fluid System Technologies Ltd. Changshu Export Process Zone Changshu Economic Development Zone Changshu, Jiangshu 215513 China	Swagelok Limited Ballafletcher Road Tromode IM4 4RA Isle of Man	